

NCR - 197649

OBRATION



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ASAP
8

RB T103347-101-117
Job Sheet 195362



Part No: RB T103347-101-117

Job Qty: 5 pcs

Part Name: Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/21/19

Job Tracking No:

Due Date: 5/31/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB T103347-101 Rev 2 IPP Rev. A 19.05.07 New Issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	NV5000 - 1	5 pcs	5/31/19	5/31/19	0.00	5.00	NV5000 - 1		J.C.L.
							NV5000 - 2		
130	QC 2	5 pcs	5/31/19	5/31/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		J.C.L. 14-08-02
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S186350



Part: RB T103347-101-117

Job No: 195362

Serial No/Batch: S186350

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 06/02/19

140 QC 8	5 pcs	5/31/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 8 - 12	
				QC 8 - 14	mk 19/06/04
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
150 Outsource - 4 - Anodize	5 pcs	5/31/19		GRO002-VC	HA 2019-06-18
160 Packaging 2-1 - Receive - B4B	5 pcs	5/31/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	OP JUN 24 2019
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	

				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
170 QC 6	5 pcs	5/31/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
180 Packaging 3-1 - Stock - B4B	5 pcs	5/31/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	5 pcs	5/31/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 120 - 1-Machine as per folio FC 806 FOLIO REV: AK DWG REV: 1 2-Debur

Descriptions: 130 - (QC2- Inspect parts off machine FAI/FAIB)

140 - (QC8- Inspect parts - second check)

150 - Issue P/O; 43772 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant - Material type; 6061T6 -Certificate of Conformity is required

160 - (Receive & Inspect for Damage & Mat'l Certs)

170 - (QC6- All purchased or subcontracted products)

180 - (Identify as per dwg & Stock Location: _____)

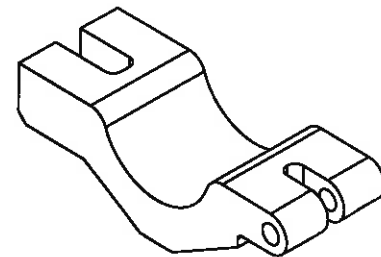
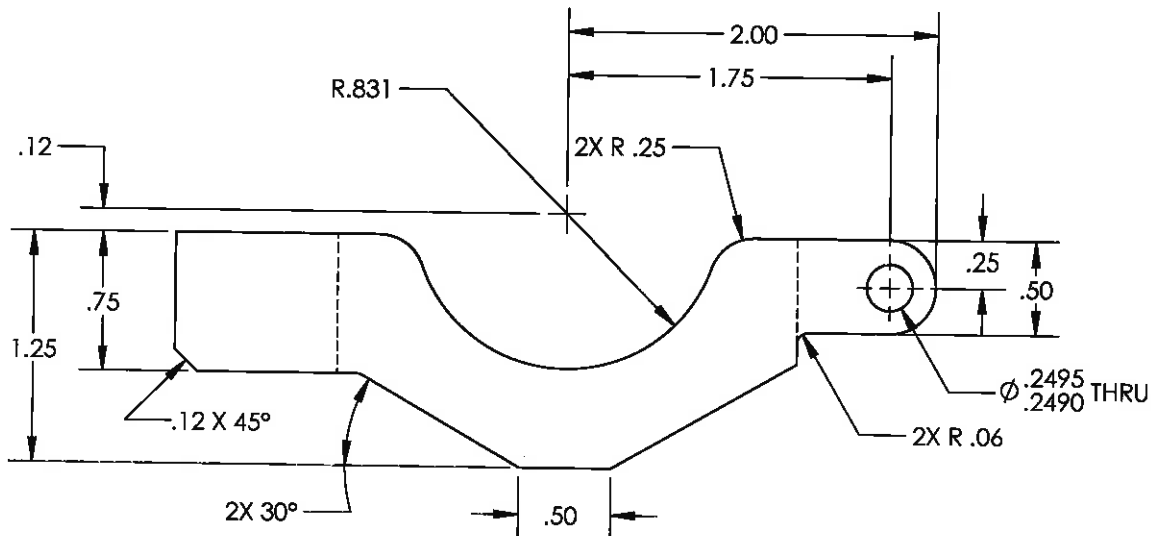
190 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.500X1.750	6061T6 Bar 1.500 X 1.750 <i>2.000</i>	1.8000 ft (.36 ea)	120-NV5000 - 1	<i>5123410</i>
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-NV5000 - 1	M6061T6B1.500X1.750 <i>2.000</i>	2	0	0
Part Specifications				
Specifications could not be found.				

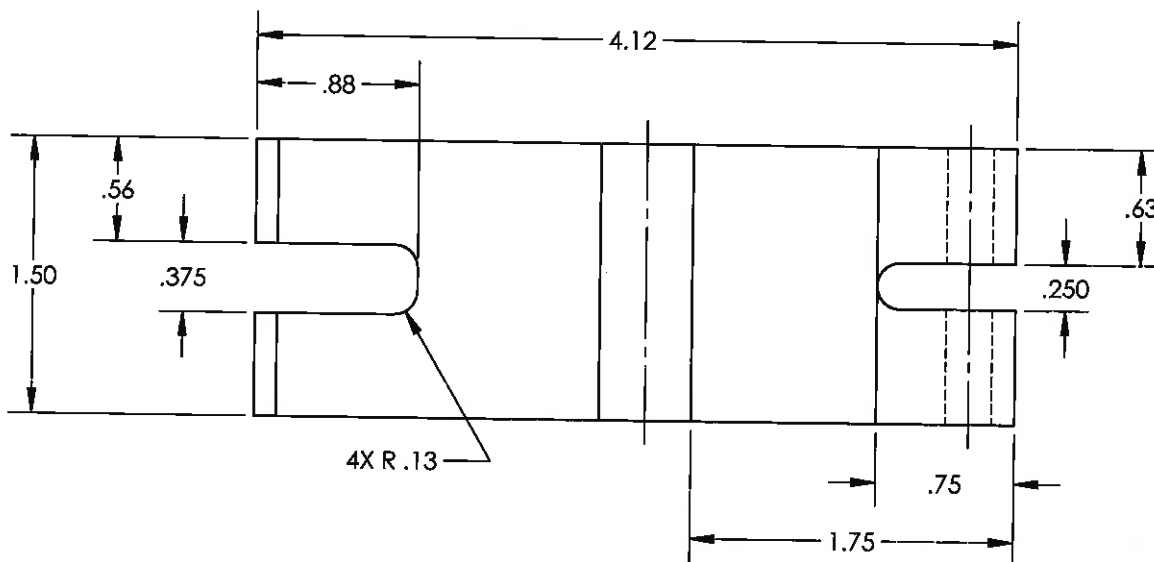
Plex 5/21/19 9:26 AM Dart.lajeunesse.marie

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-117 CH'D DIM WAS 4X R.04 IS 4X R.13.	6/16/2014	DPD	RJC



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 195362 MLC
19-05-21



(-117)
CLAMP

DART AEROSPACE	
TITLE CENTERING, PILOTS CYCLIC STICK	
DWG NO. RB T103347-101-117	REV 2
MATL 6061	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Wed</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	CHEM FILM
1. BREAK ALL SHARP EDGES .015 x 45°	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	CLASS 1A
	USED ON MODEL
	BELL 412
SCALE 1:1	DATE 6/12/2014
	SHEET 4 OF 9



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043772



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043772
PO Date: 6/18/19
Due Date: 6/21/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pymt Terms: Net 60

Freight Terms:
Special Comments:

E-MAILED
2019-06-20

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	195664	RBE290-P0001-101-1	Saddle -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	6/21/19	4 pcs	0 pcs	4 pcs	\$8.74/pcs	\$34.96
				X4		JUN 24 2019					
2	195695	RB DB3182-3	Quill -Issue P/O: PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE703A95-0505-00-1 Rev. 9 -Certificate of Conformity is required	Firmed	-	6/21/19	10 pcs	0 pcs	10 pcs	\$1.75/pcs	\$17.50
3	194569	RBE703A94-1130-01-27	Tab Adjuster Body -Issue P/O: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water seal -Certificate of Conformity is required	Firmed	-	6/21/19	13 pcs	0 pcs	13 pcs	\$3.6363/pcs	\$47.27
				X13		JUN 24 2019					



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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	195671	RBE350A93-3710-00-22	Top Plate -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	6/21/19	6 pcs	0 pcs	6 pcs	\$3.6363/pcs	\$21.82
				X6		JUN 24 2019				DP	
5	195094	RBE350A93-3712-00-23	Top Plate -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	6/21/19	6 pcs	0 pcs	6 pcs	\$3.6363/pcs	\$21.82
				X6		JUN 24 2019				DP	
6	196081	RBE350A93-1280-00-01	Block -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	6/21/19	10 pcs	0 pcs	10 pcs	\$12.00/pcs	\$120.00
				X10		JUN 24 2019				DP	
7	193128	RBE703A94-1130-01-03	Bottom Fixture 1 -Issue P/O -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2 WATER SEALANT -Certificate of Conformity is required	Firmed	-	6/21/19	12 pcs	0 pcs	12 pcs	\$4.25/pcs	\$51.00
				X12		JUN 24 2019				DP	
8	193105	RBE703A94-1130-01-09	Bottom Fixture 2 -Issue P/O -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2 WATER SEALANT -Certificate of Conformity is required	Firmed	-	6/21/19	5 pcs	0 pcs	5 pcs	\$4.95/pcs	\$24.75
				X5		JUN 24 2019				DP	



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PURCHASE ORDER

POHB043772



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
	195144		K12 6102 7 2 N01	Firmed	-	6/21/19	12 pcs	0 pcs	12 pcs	\$4.95/pcs	\$59.40
Sub Total:							17	0	17		\$84.15
9	195362	RB T103347- 101-117	Clamp -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	6/21/19	8 pcs	0 pcs	8 pcs	\$3.6363/pcs	\$29.09
Grand Total:											\$427.61

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/20/19 3:14 PM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(020158-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupealtech.com

Bon de Livraison / Packing Slip

020158-1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

Tel.: 613-632-5200 Fax:.

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc No.		Bon de commande Client Customer Purchase Order No.			
21-Jun-2019		SVETLANA DORZHIYEVA				POHB043772			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)			CATG. U/M	Quantités / Quantities			
						Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/ Back Order
1	RBE290-P0001-101-1 Rev.	RBE290-P0001-101-1 01-ANO-RED [ANODIZE RED] AS PER MIL-A-8625 TYPE-2, CLASS 2 WATER SEALANT			ANODIZE CH	4	4	0	0
3	RBE703A94-1130-01-27 Rev.	RBE703A94-1130-01-27 01-ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1			ANODIZE CH	13	13	0	0
4	RBE350A93-3710-00-22 Rev.	RBE350A93-3710-00-22 01-ANO-CLEAR [ANODIZE CLEAR] AS PER MIL-A-8625F TYPE-2, CLASS 1 WATER SEALANT			ANODIZE CH	6	6	0	0
5	RBE350A93-3712-00-23 Rev.	RBE350A93-3712-00-23 ANO-CLEAR [ANODIZE CLEAR] AS PER MIL-A-8625F TYPE-2, CLASS 1 WATER SEALANT			ANODIZE CH	6	6	0	0
6	RBE350A93-1280-00-01 Rev.	RBE350A93-1280-00-01 ANO-BLACK [ANODIZE BLACK] AS PER MIL-A-8625F TYPE-2, CLASS 2 WATER SEALANT			ANODIZE CH	10	10	0	0
7	RBE703A94-1130-01-03 Rev.	RBE703A94-1130-01-03 01-ANO-RED [ANODIZE RED] IAW MIL-A-8625 TYPE 2 CLASS 2			ANODIZE CH	12	12	0	0
8	RBE703A94-1130-01-09 Rev.	RBE703A94-1130-01-09 01-ANO-RED [ANODIZE RED] PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT			ANODIZE CH	5	5	0	0
9	RBE703A94-1130-01-09 Rev.	RBE703A94-1130-01-09 01-ANO-RED [ANODIZE RED] PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT			ANODIZE CH	12	12	0	0
10	RBT1033477-101-117 Rev.	RBT1033477-101-117 01-ANO-CLEAR [ANODIZE CLEAR] AS PER MIL-A-8625F TYPE-2, CLASS 1 WATER SEALANT			ANODIZE CH	8	8	0	0

